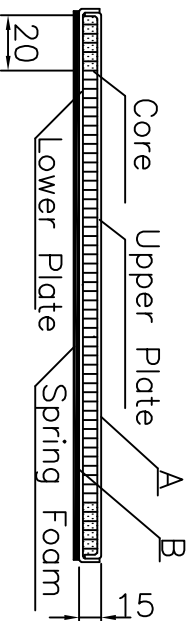
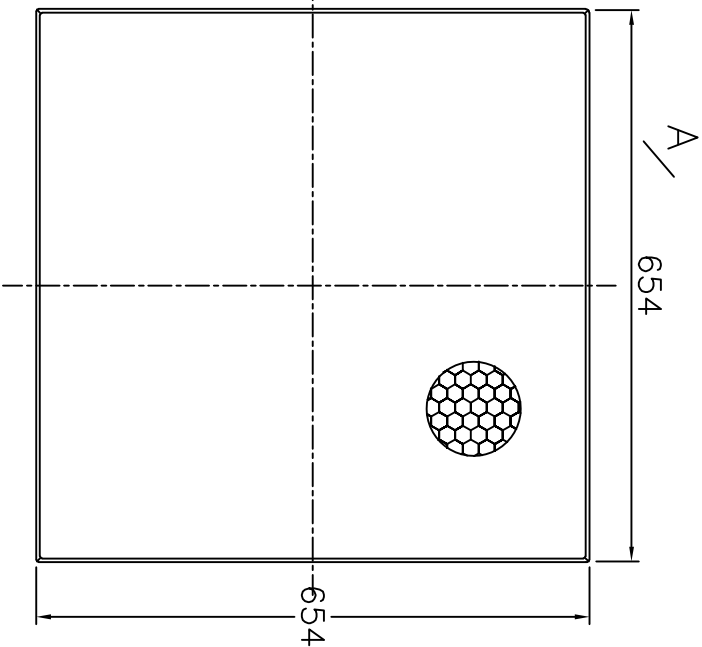


1. Dimension of Honeycomb Core:
40–5–0.05 (LF2Y)R, thicknesas
14mm;
2. Glue: J116, J117, fill foaming
adhesive Honeycomb Core surrounding;
3. Honeycomb Sandwich: according to
GJB1719–93, Type I;
Measure samples with Oven:
—— Node Strength, Flatwise tension
strength, Compressive strength,
according to GJB130.3–96–86;
—— Non-destructive test: by Ultrasonic
inspection;
—— Plates not be allowed with pollution
from water, oil,...;
4. Perforate 40–ø0.8 holes for gassing
out, distributed equally on each side
facing(width 15 mm);
5. Planeness of A as 0.5 mm; Planeness
of B as 1 mm;
6. The technical requirements for shapping
and glueing: per HB5339–86;
7. Weight and Precision: 0.1%;
8. Hand over: wrap with polyvinyl thin
coating and fix in the packing box;
9. Glue for Spring Foam adhering with
Honeycomb Pad, by technologists;
10. After glueing, not allow Spring Foam
cover beyond the size of Honeycomb
Pad;
11. Spring Foam: Foam 1147;
12. Label; part number;
inspection mark.



5				
4	ECAL 0–54–E	Spring Foam–1147	1	
3	ECAL 0–53W	Core	1	
2	ECAL 0–52–E	Lower Plate	1	
1	ECAL 0–51–E	Upper Plate	1	
Item	Parts No.	Description	QTY	

ECAL 0–0–E		2		AMS–02	
ASSEMBLY NUMBER		QTY			
CHNG MK		CHNG LST		SIGNATURES	
DESIGNED BY		JG Tang		27/07/2004	
CHECKED BY		N. Li		27/07/2004	
REVIEWED BY		HL Zhuang		29/07/2004	
APPROVED BY		HS Chen		30/07/2004	
Honeycomb Pad		ECAL 0–50–E (30/07/2004)		PHASE MARK	
				MASS	
				SCALE	
TOTAL PAGES:		PAGE NO.:			